

SMITH

TRENCH DRAIN

STAINLESS STEEL TRENCH DRAINS

SMITH
TRENCH
DRAIN



TRENCH DRAIN SYSTEM SELECTION

FOLLOW THESE 10 STEPS TO PROPERLY SELECT YOUR DRAINAGE SYSTEM.

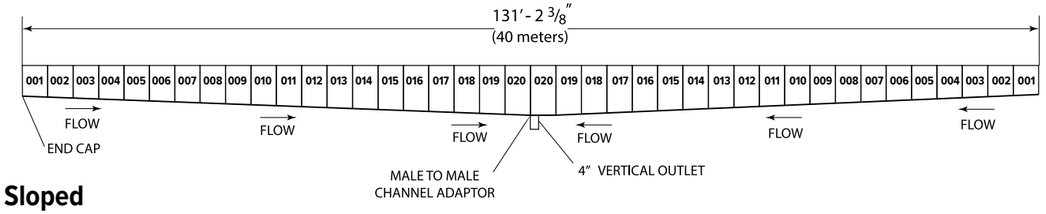
To select the proper drainage system:

1. Identify the anticipated traffic traveling over the top of the trench drain.
2. Calculate the length and depth of the catchment area.
3. Consider site restrictions, utilities, invert depth of required output.
4. Identify rainfall intensity over the given area. Identify the outlet position, source and flow rate of the liquid to be drained.
5. Determine runoff surface flow characteristics.
6. Calculate required flow rate per section of drainage channel and its distribution (i.e., evenly or unevenly distributed).
7. Select the system with the appropriate capacity for the conditions identified.
8. Determine the number, size and positions of outlets to the drainage system.
9. Determine the concentration of the chemicals to which the system may be exposed. See the Chemical Resistance Chart on our website at www.smithtrenchdrain.com.
10. Select appropriate load class grate and flow rate.

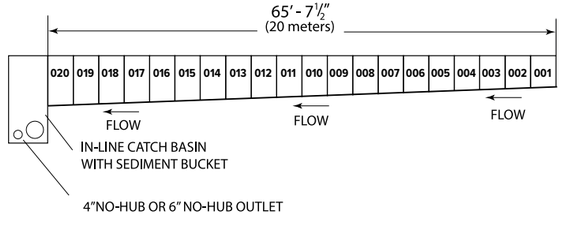
Contact your local Jay R. Smith Mfg. Co. manufacturer's rep or the Jay R. Smith Mfg. Co. Trench Drain Team. Shop Drawings are available on request.

TRENCH DRAIN SYSTEM CONFIGURATION

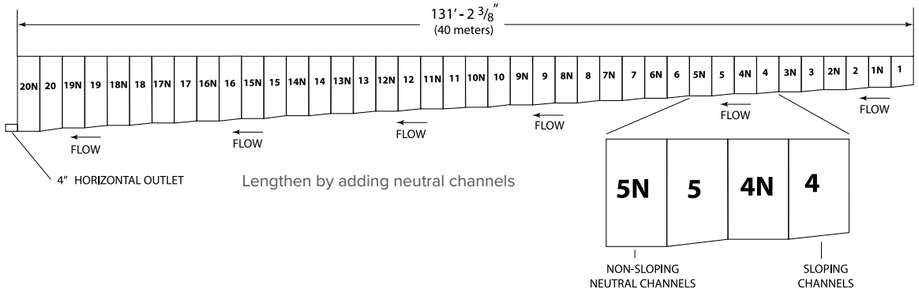
Center Outlet - Sloped



End Outlet with Catch Basin - Sloped



End Outlet - Sloped and Non-sloped



- Channels can be both pre-sloped and neutral.
- Always begin installation with the discharge channel or catch basin and work back to the shallow end.
- Arrows on channels indicate flow direction and numbers indicate sequence of installation.
- If field trimming is necessary, always trim channels at shallow end of system.
- Insert board must be maintained in the channel during the final pour.
- Trench drain should be installed 1/8" below finished elevation. This allows for positive flow into channel.
- See structural drawings for reinforcement of encasement concrete and the location of expansion joints.

Total channels based on system type.



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FIGURE NO. 9660
WITH 9870-466-SBG

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FIGURE NO. 9660 SYSTEM

APPLICATIONS:

COMMERCIAL KITCHENS & FOOD SERVICE | FOOD & BEVERAGE PROCESSING | CHEMICAL PLANTS & INDUSTRIAL FLOORS | ADA-COMPLIANT COMMERCIAL OFFICE, HOSPITALITY, AND HEALTHCARE

9660

6” Wide Modular Trench Drains

- Best In Class heavy duty type 304 stainless steel construction
- Corrosion and vandal-resistant
- Pre-sloped modular trench drain body sections
- Option: 316 Stainless Steel
- Load Class A - E

FEATURES

- Stainless steel trench drain channels are 39.38” long (1m), 6.38” wide, and have a 4” wide throat with bolting end plates
- Ideal for facilities where hygiene, corrosion resistance, and visibility are imperative
- Available with inverts ranging from 3.75” to 7.50”
- Sloping channels and catch basins are available in 15 varieties, all 1 meter long
- Non-sloping channels and catch basins can be specified as either 1 meter long (4 varieties) or 1/2 meter long (2 varieties)
- Supplied with secured stainless steel 9870-450-SS slotted grate

OPTIONS:

- Grating Load Classes A-E
- 316 Stainless Steel
- Flashing Flange and Collar



SEE THE 9660 SYSTEM HERE:

9660-10N

6” Wide Neutral Modular Trench Drain Option

- Best In Class heavy duty type 304 stainless steel construction
- Corrosion and vandal-resistant
- Modular trench drain body sections
- Load Class A - E

FEATURES:

- Stainless steel trench drain is 39.38” long (1m), 6.38” wide and has a 4” wide throat with bolting end plates
- Complete with dome bottom strainer, leveling studs and stainless steel 9660-466-SBG bar grate
- Available with 4” center outlet for trough drain configuration

OPTIONS:

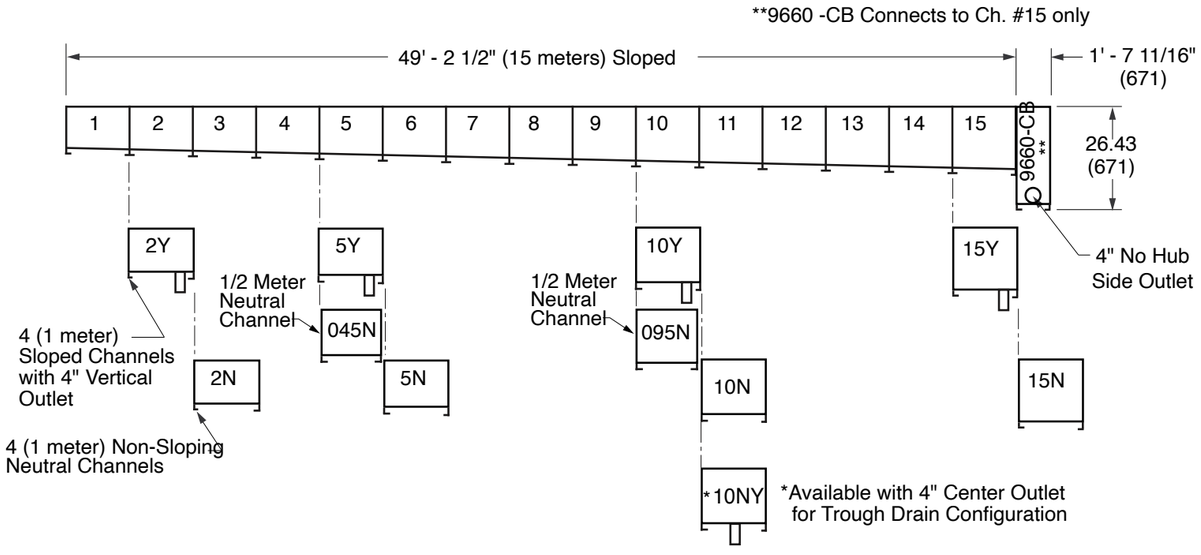
- Grating Load Classes A-E
- 316 Stainless Steel
- Flashing Flange and Collar

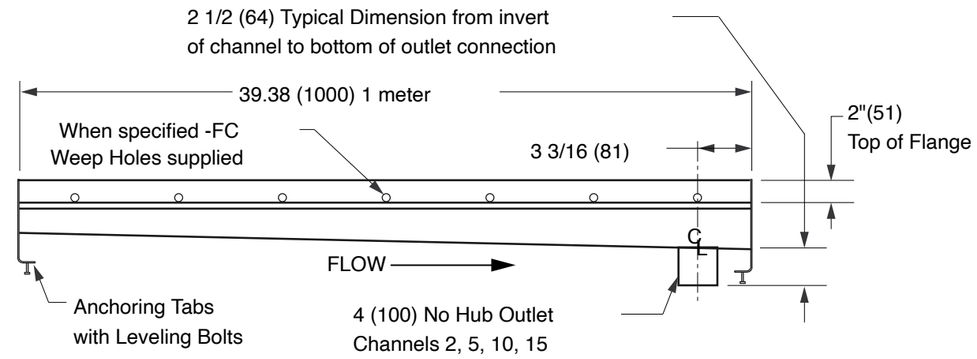


SEE THE 9660-10N SYSTEM HERE:

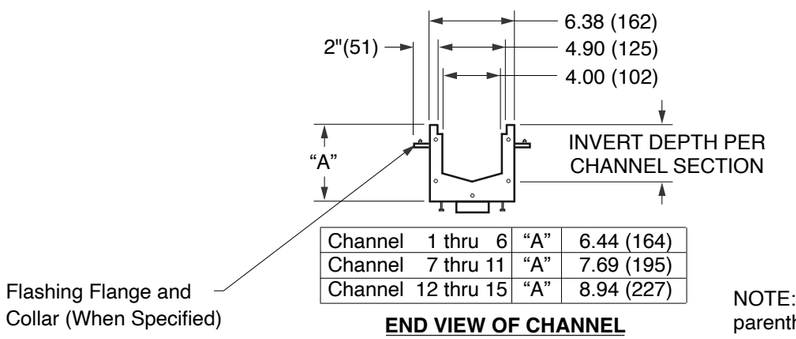
SMITH TRENCH DRAIN

FIGURE NO. 9660 SYSTEM





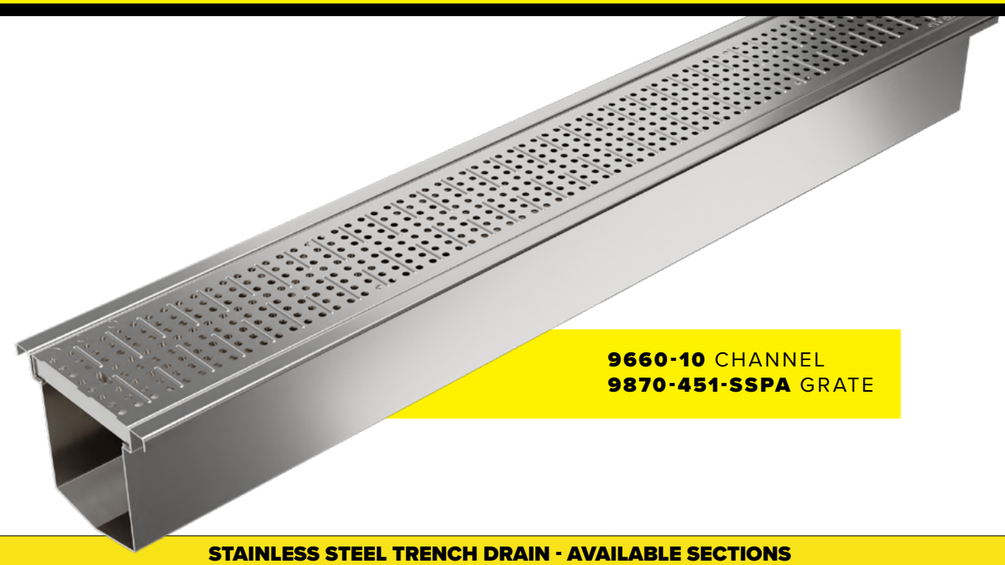
SIDE VIEW OF CHANNEL



Channel	1 thru 6	"A"	6.44 (164)
Channel	7 thru 11	"A"	7.69 (195)
Channel	12 thru 15	"A"	8.94 (227)

END VIEW OF CHANNEL

NOTE: Dimensions shown in parentheses are in millimeters.



9660-10 CHANNEL
9870-451-SSPA GRATE

STAINLESS STEEL TRENCH DRAIN - AVAILABLE SECTIONS

Channel Number	Shallow Invert Depth	Deep Invert Depth	"A" Body Height Deep End	Bottom Outlet Size Avail.	End Outlet Size Avail.	Max Flow Rate*	
						GPM	CFS
9660-1	3.75 (95)	4.00 (102)	6.44 (164)	–		102	.23
9660-2	4.00 (102)	4.25 (108)	6.44 (164)	–	2"	115	.26
9660-2 Outlet -Y	4.00 (102)	4.25 (108)	6.44 (164)	4"		115	.26
9660-2 Neutral	4.25 (108)	4.25 (108)	6.44 (164)	–	2"	115	.26
9660-3	4.25 (108)	4.50 (114)	6.44 (164)	–		128	.29
9660-4	4.50 (114)	4.75 (121)	6.44 (164)	–		141	.31
9660-045 1/2 Neutral	4.75 (121)	4.75 (121)	6.44 (164)	–		141	.31
9660-5	4.75 (121)	5.00 (127)	6.44 (164)	–	2", 3"	154	.34
9660-5 Outlet -Y	4.75 (121)	5.00 (127)	6.44 (164)	4"		154	.34
9660-5 Neutral	5.00 (127)	5.00 (127)	6.44 (164)	–	2", 3"	154	.34
9660-6	5.00 (127)	5.25 (133)	6.44 (164)	–	2", 3"	167	.37
9660-7	5.25 (133)	5.50 (140)	7.69 (195)	–		183	.41
9660-8	5.50 (140)	5.75 (146)	7.69 (195)	–		196	.44
9660-9	5.75 (146)	6.00 (152)	7.69 (195)	–		209	.47
9660-095 1/2 Neutral	6.00 (152)	6.00 (152)	7.69 (195)	–		209	.47
9660-10	6.00 (152)	6.25 (159)	7.69 (195)	–	2", 3", 4"	222	.50
9660-10 Outlet -Y	6.00 (152)	6.25 (159)	7.69 (195)	4"		222	.50
9660-10 Neutral	**6.25 (159)**	**6.25 (159)**	**7.69 (195)**	**–**	**2", 3", 4"**	**222**	**.50**
9660-10 N-Outlet -Y	6.25 (159)	6.25 (159)	7.69 (195)	4"		222	.50
9660-11	6.25 (159)	6.50 (165)	7.69 (195)	–		235	.52
9660-12	6.50 (165)	6.75 (171)	8.94 (227)	–		248	.55
9660-13	6.75 (171)	7.00 (178)	8.94 (227)	–		261	.58
9660-14	7.00 (178)	7.25 (184)	8.94 (227)	–		274	.61
9660-15	7.25 (184)	7.50 (190)	8.94 (227)	–	2", 3", 4"	287	.64
9660-15 Outlet -Y	7.25 (184)	7.50 (190)	8.94 (227)	4"		287	.64
9660-15 Neutral	7.50 (190)	7.50 (190)	8.94 (227)	–	2", 3", 4"	287	.64
*Based on open-ended channel less grate with no outlet cap							

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FIGURE NO. 9665 SYSTEM

APPLICATIONS:

COMMERCIAL KITCHENS & FOOD SERVICE | FOOD & BEVERAGE PROCESSING
| CHEMICAL PLANTS & INDUSTRIAL FLOORS

9665

6” Wide Shallow Modular Trench Drains

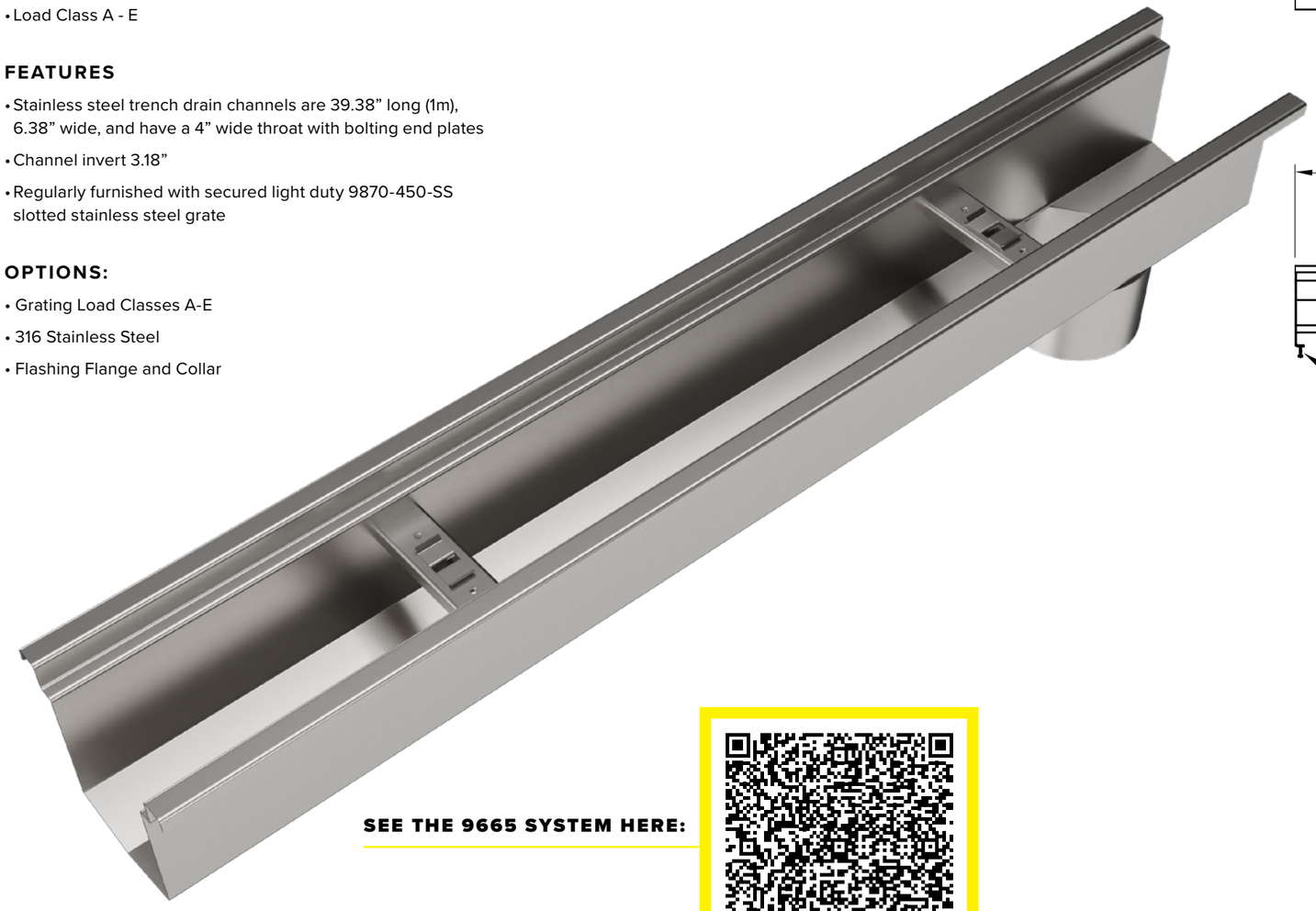
- Best In Class heavy duty type 304 stainless steel construction
- Corrosion and vandal-resistant
- Non-sloped modular trench drain body sections
- Load Class A - E

FEATURES

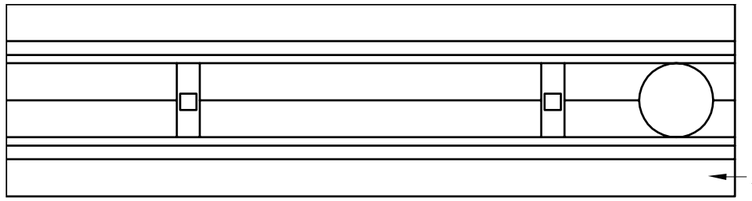
- Stainless steel trench drain channels are 39.38” long (1m), 6.38” wide, and have a 4” wide throat with bolting end plates
- Channel invert 3.18”
- Regularly furnished with secured light duty 9870-450-SS slotted stainless steel grate

OPTIONS:

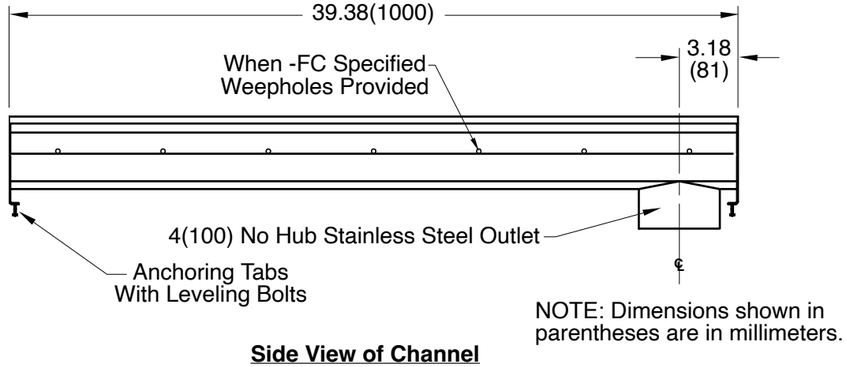
- Grating Load Classes A-E
- 316 Stainless Steel
- Flashing Flange and Collar



SEE THE 9665 SYSTEM HERE:

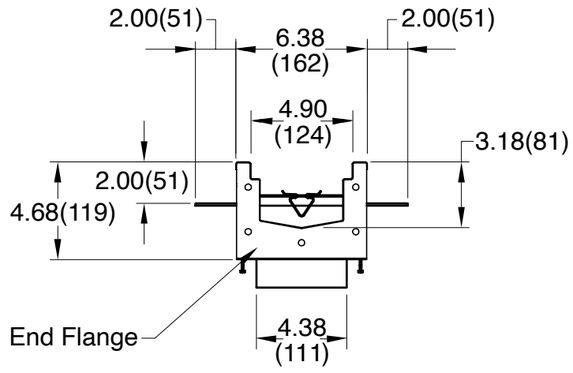


Top View of Channel



NOTE: Dimensions shown in parentheses are in millimeters.

Side View of Channel

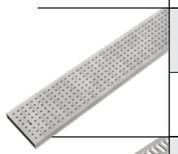
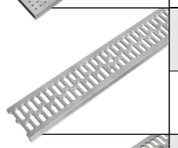


End View of Channel

SMITH TRENCH DRAIN

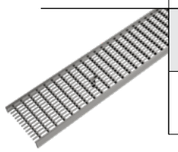
Load Class A: Light Duty

EN1433 Class A - 3,500 lbs - 70 psi

	Material	Grate Fig. Number	Length	Weight lbs.	Open Area per Sq. In.	Load Class	ADA	Heel-Proof	Bicycle	Slip Resistance	HS20	FAA
	Perforated Galvanized Steel	9870-410-GP1G	1m	6.3	28.30	A	✓	✓	✓	X	X	X
	Perforated Galvanized Steel	9870-410-GP.5G	0.5m	3.2	14.10	A	✓	✓	✓	X	X	X
	Slotted Galvanized Steel	9870-420-G1G	1m	5.9	35.20	A	X	X	X	✓	X	X
	Slotted Galvanized Steel	9870-420-G.5G	0.5m	3.0	17.60	A	X	X	X	✓	X	X
	Slotted Stainless Steel	9870-450-SS1G	1m	5.9	35.20	A	X	X	X	✓	X	X
	Slotted Stainless Steel	9870-450-SS.5G	0.5m	3.0	17.60	A	X	X	X	✓	X	X
	Perforated Stainless Steel	9870-451-SSPA1G	1m	6.3	28.30	A	X	✓	✓	✓	X	X
	Perforated Stainless Steel	9870-451-SSPA.5G	0.5m	6.3	14.10	A	X	✓	✓	✓	X	X
	Slotted Black Polypropylene	9870-491-HPP	0.5m	1.8	17.55	A	X	X	✓	–	X	X
	ADA Black Polypropylene	9870-494-PADAB	0.5m	1.8	27.40	A	✓	✓	✓	✓	X	X

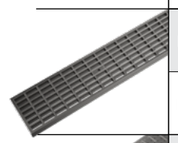
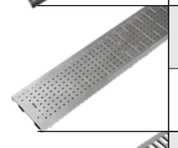
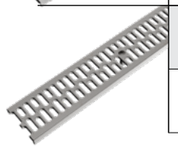
Load Class B: Light Duty

EN1433 Class B - 28,000 lbs - 580 psi

	Material	Grate Fig. Number	Length	Weight lbs.	Open Area per Sq. In.	Load Class	ADA	Heel-Proof	Bicycle	Slip Resistance	HS20	FAA
	Mesh Stainless Steel	9870-447-SSADA1G	1m	8	93.70	B	✓	✓	✓	✓	X	X
	Mesh Stainless Steel	9870-447-SSADA5G	0.5m	4	46.9	B	✓	✓	✓	✓	X	X

Load Class C: Heavy Duty

EN1433 Class C - 56,000 lbs. 1,162 psi

	Material	Grate Fig. Number	Length	Weight lbs.	Open Area per Sq. In.	Load Class	ADA	Heel-Proof	Bicycle	Slip Resistance	HS20	FAA
	Mesh Galvanized Steel	9870-405-GM1G	1m	7.8	121.00	C	X	X	✓	✓	✓	X
	Mesh Galvanized Steel	9870-405-GM.5G	0.5m	3.9	58.00	C	X	X	✓	✓	✓	X
	Perforated Galvanized Steel	9870-411-GPHD1G	1m	11.3	28.30	C	✓	✓	✓	X	✓	X
	Perforated Galvanized Steel	9870-411-GPHD5G	0.5m	5.7	14.10	C	✓	✓	✓	X	✓	X
	Slotted Galvanized Steel	9870-425-GHD1G	1m	8.8	35.20	C	X	X	X	✓	✓	X
	Slotted Galvanized Steel	9870-425-GHD.5G	0.5m	4.4	17.60	C	X	X	X	✓	✓	X

Load Class E: Heavy Duty

EN1433 Class E - 135,000 lbs. - 2,788 psi

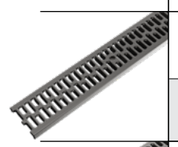
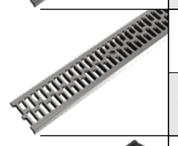
	Material	Grate Fig. Number	Length	Weight lbs.	Open Area per Sq. In.	Load Class	ADA	Heel-Proof	Bicycle	Slip Resistance	HS20	FAA
	Slotted Galvanized Steel	9870-435-GHDE1G	1m	13.7	35.20	E	X	X	X	✓	✓	✓
	Slotted Galvanized Steel	9870-435-GHDE.5G	0.5m	6.8	17.60	E	X	X	X	✓	✓	✓
	Slotted Stainless Steel	9870-490-SSHDE1G	1m	13.7	35.20	E	X	X	X	✓	✓	✓
	Slotted Stainless Steel	9870-490-SSHDE5G	0.5m	6.80	17.60	E	X	X	X	✓	✓	✓
	Slotted Ductile Iron	9870-461-M	0.5m	10.2	34.10	*C	X	X	X	✓	✓	✓
	ADA Ductile Iron	9870-478-ADA	0.5m	12.8	22.50	*C	✓	✓	✓	✓	✓	✓

FIGURE NO. 9666 SYSTEM

APPLICATIONS:

ADA-COMPLIANT COMMERCIAL OFFICE, HOSPITALITY, AND HEALTHCARE

LINEAR SHOWER DRAINS

9666

2” Wide Linear Shower Drains with Flashing Flange, Clamp and Slope

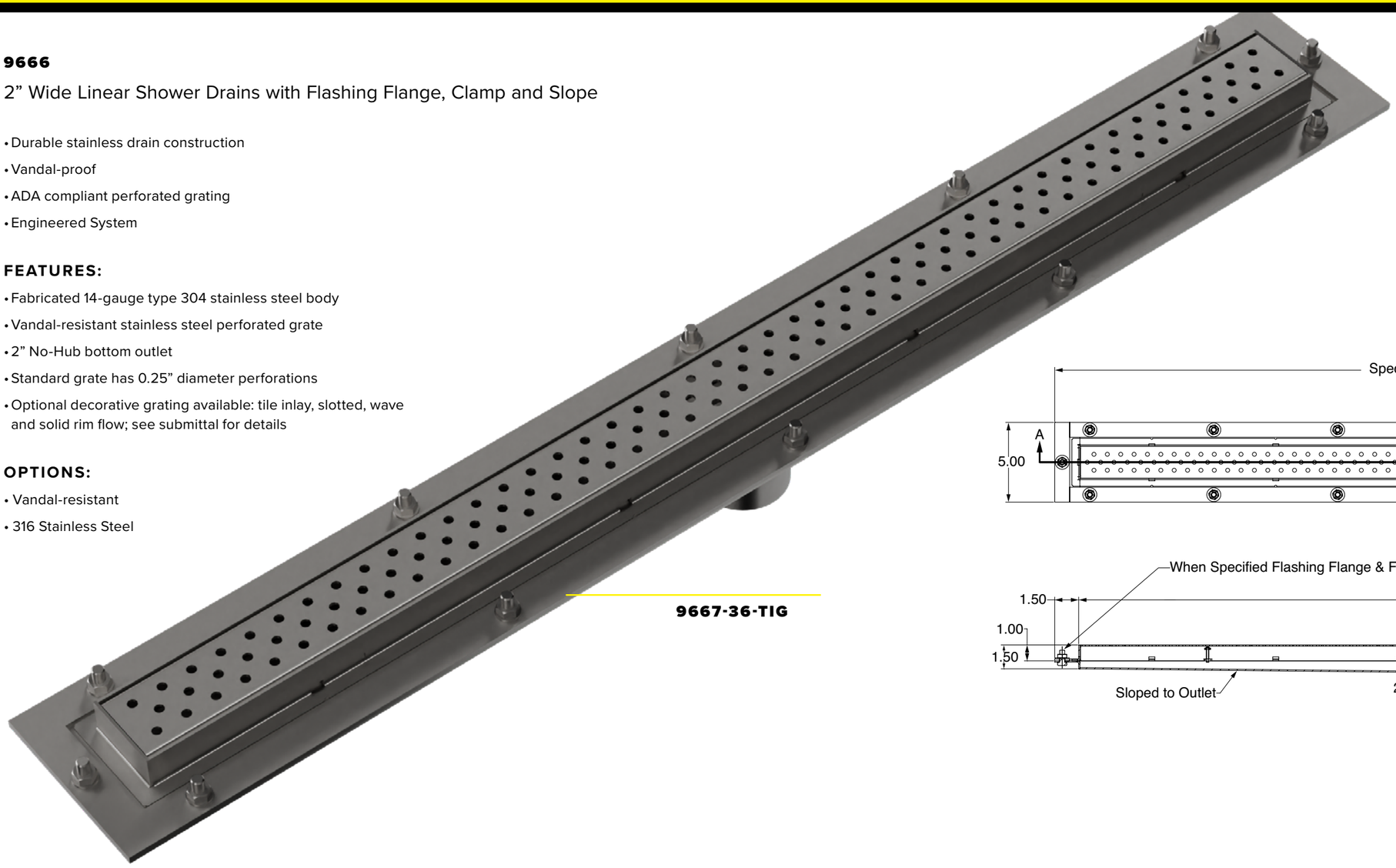
- Durable stainless drain construction
- Vandal-proof
- ADA compliant perforated grating
- Engineered System

FEATURES:

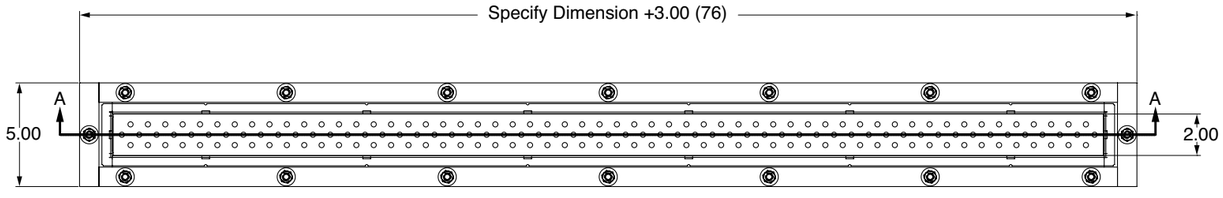
- Fabricated 14-gauge type 304 stainless steel body
- Vandal-resistant stainless steel perforated grate
- 2” No-Hub bottom outlet
- Standard grate has 0.25” diameter perforations
- Optional decorative grating available: tile inlay, slotted, wave and solid rim flow; see submittal for details

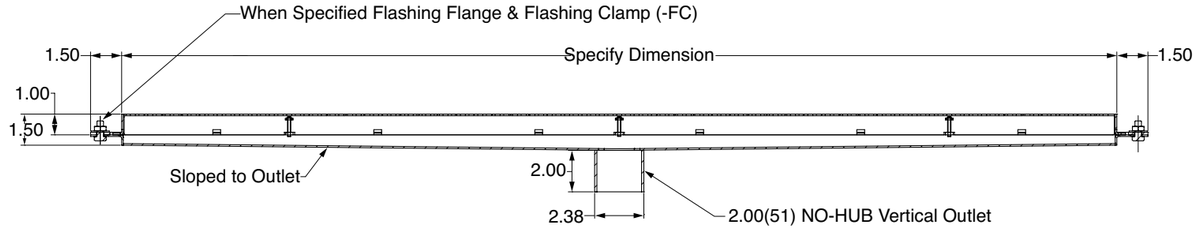
OPTIONS:

- Vandal-resistant
- 316 Stainless Steel



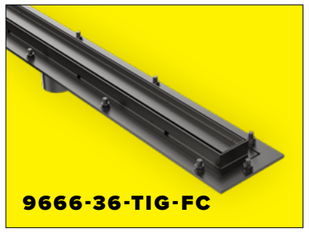
9667-36-TIG





SECTION A-A

GRATE OPTIONS



9666-36-TIG-FC



9666-36-SRFG



9666-36-SLG-FC



9666-36-WG-FC

SEE THE 9666 SYSTEM HERE:

FIGURE NO. 9667 SYSTEM

APPLICATIONS:

ADA-COMPLIANT COMMERCIAL OFFICE, HOSPITALITY, AND HEALTHCARE

LINEAR SHOWER DRAINS

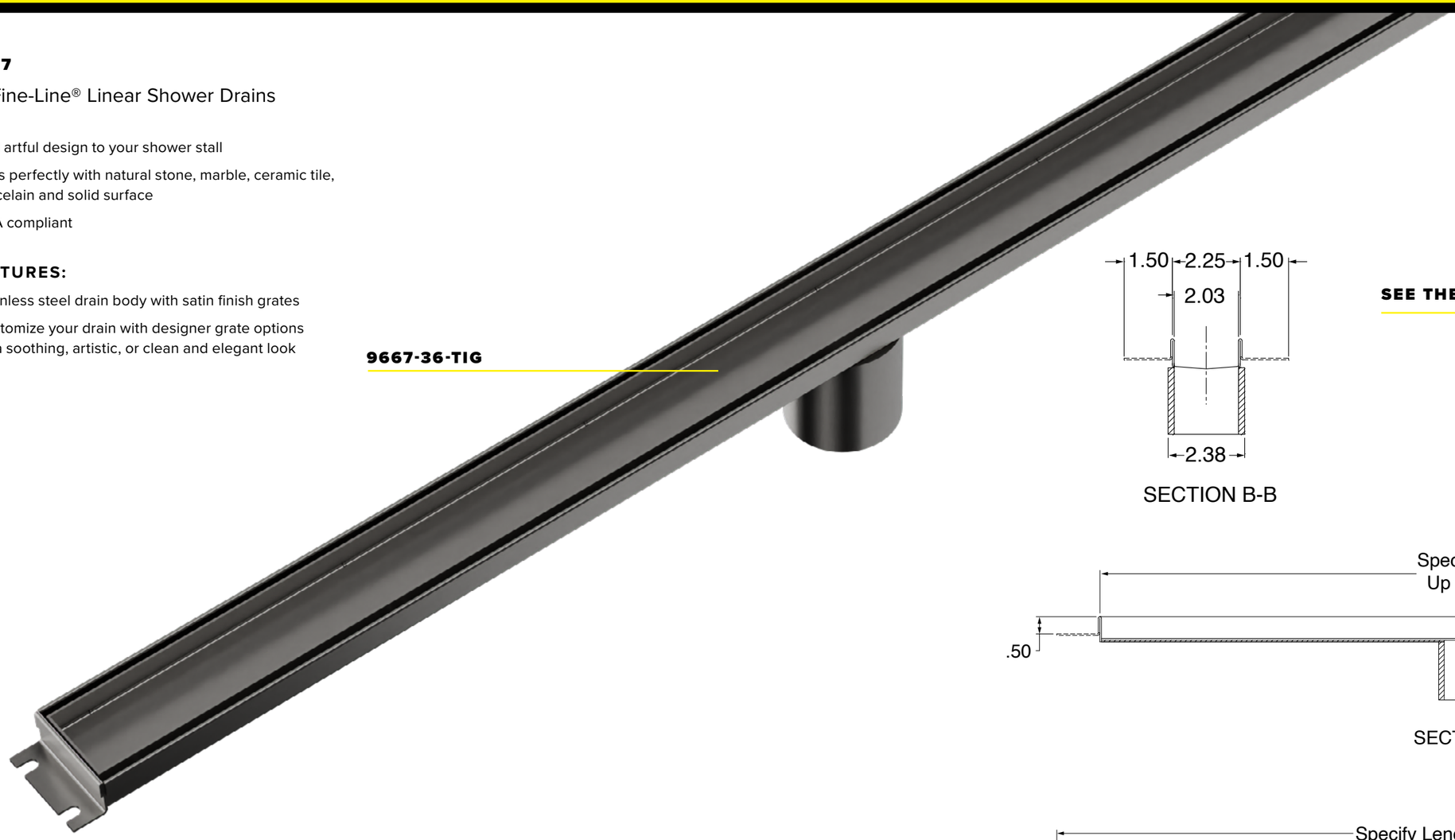
9667

2” Fine-Line® Linear Shower Drains

- Add artful design to your shower stall
- Pairs perfectly with natural stone, marble, ceramic tile, porcelain and solid surface
- ADA compliant

FEATURES:

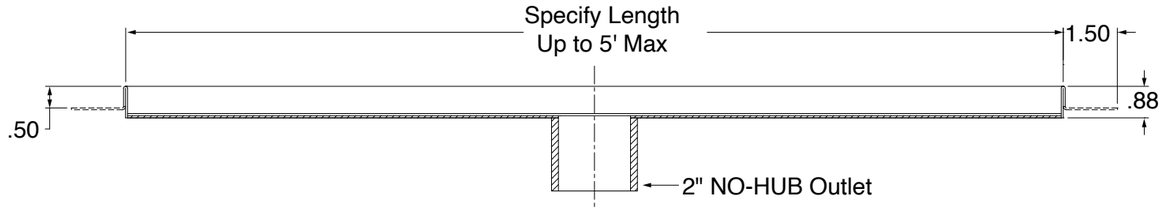
- Stainless steel drain body with satin finish grates
- Customize your drain with designer grate options for a soothing, artistic, or clean and elegant look



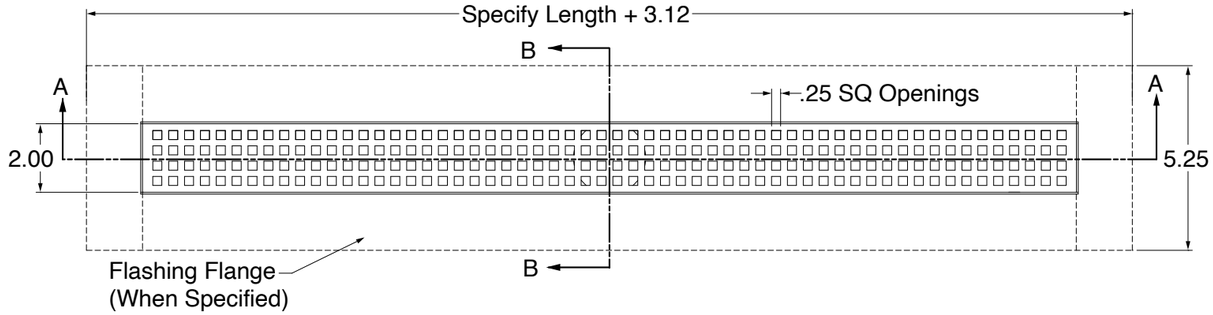
9667-36-TIG

SECTION B-B

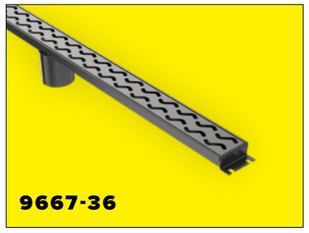
SEE THE 9667 SYSTEM HERE:



SECTION A-A



GRATE OPTIONS



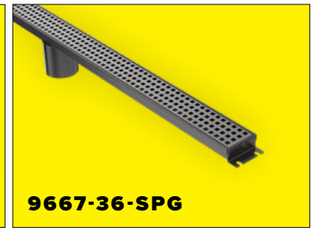
9667-36



9667-36-SLG



9667-36-SRFG



9667-36-SPG

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FIGURE NO. 9670 SYSTEM

APPLICATIONS:

COMMERCIAL KITCHENS & FOOD SERVICE

TROUGH/KETTLE DRAINS

9670

14” Wide Pre-Sloped Modular Stainless Steel Trench Drain System

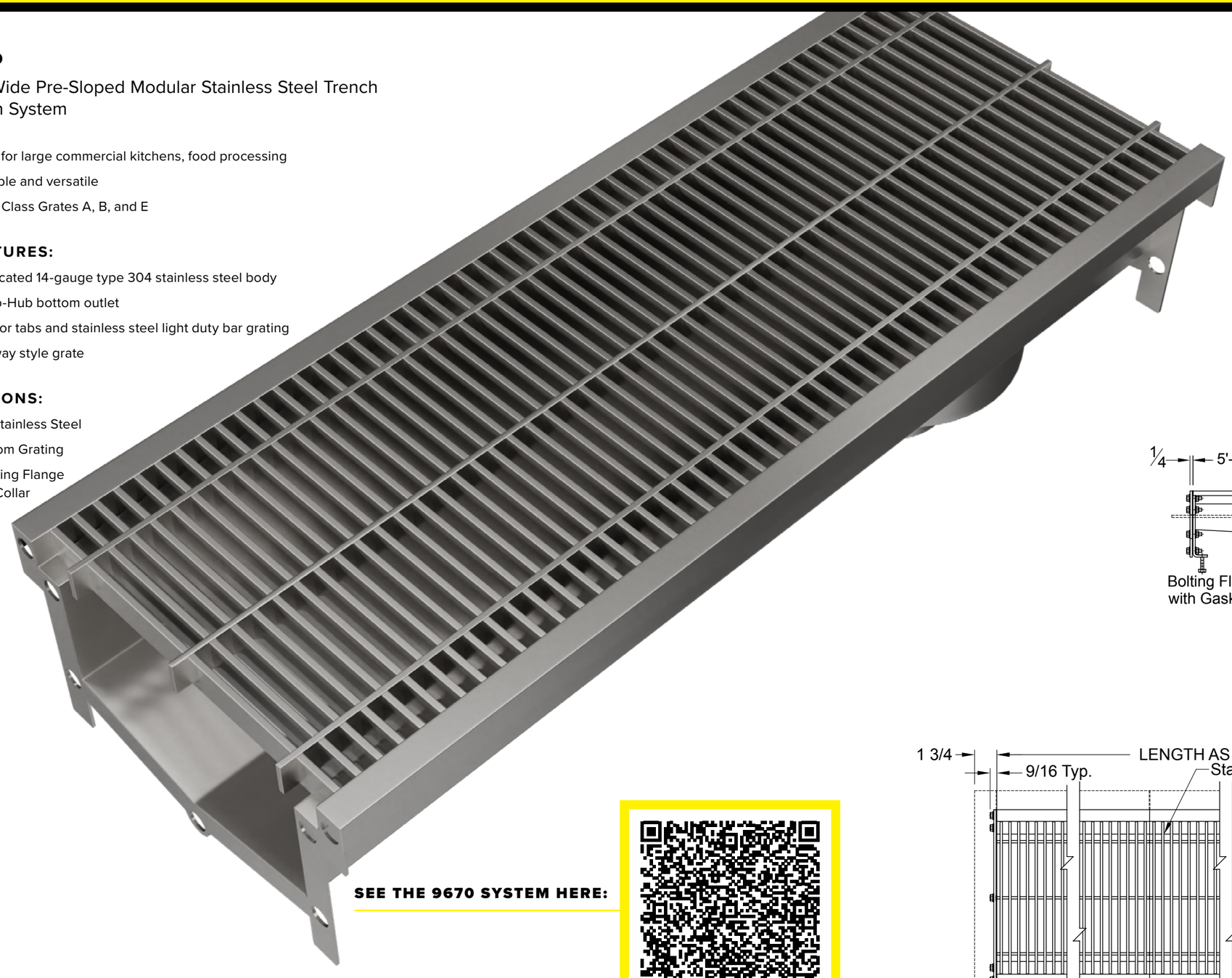
- Ideal for large commercial kitchens, food processing
- Durable and versatile
- Load Class Grates A, B, and E

FEATURES:

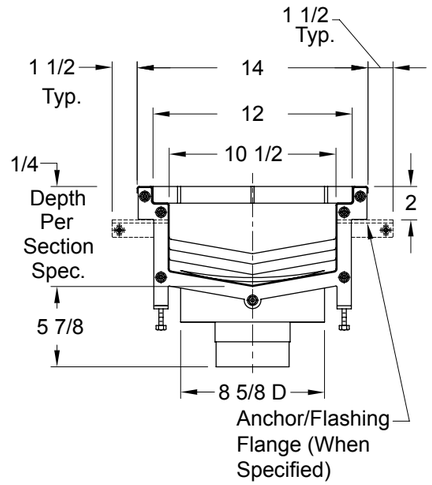
- Fabricated 14-gauge type 304 stainless steel body
- 4” No-Hub bottom outlet
- Anchor tabs and stainless steel light duty bar grating
- Subway style grate

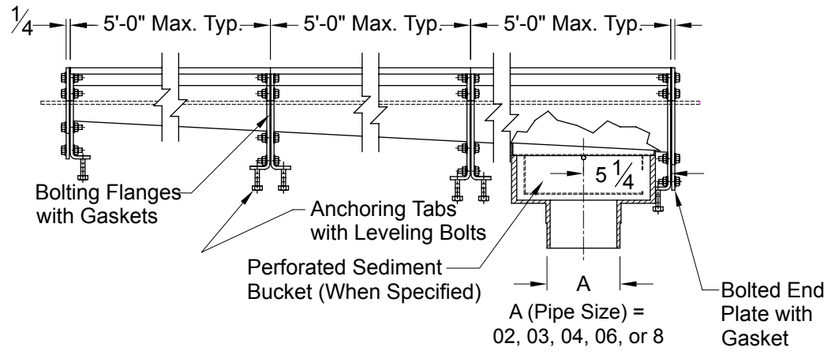
OPTIONS:

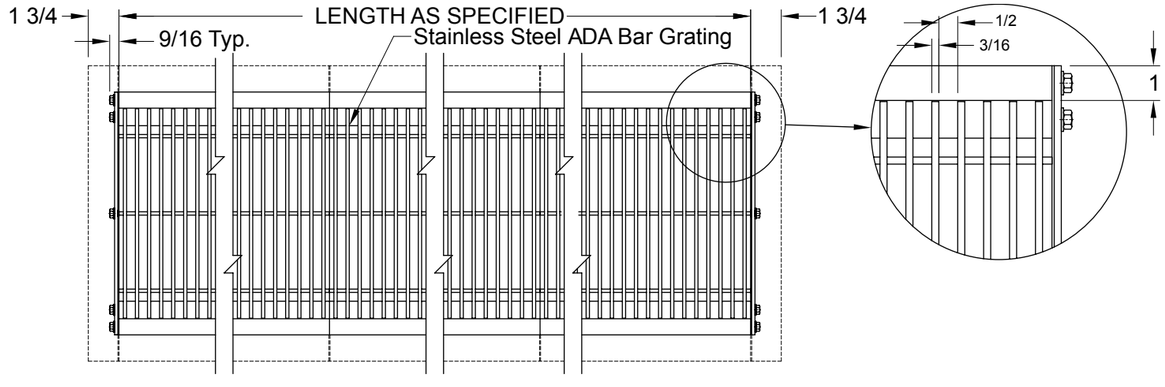
- 316 Stainless Steel
- Custom Grating
- Flashing Flange and Collar



SEE THE 9670 SYSTEM HERE:







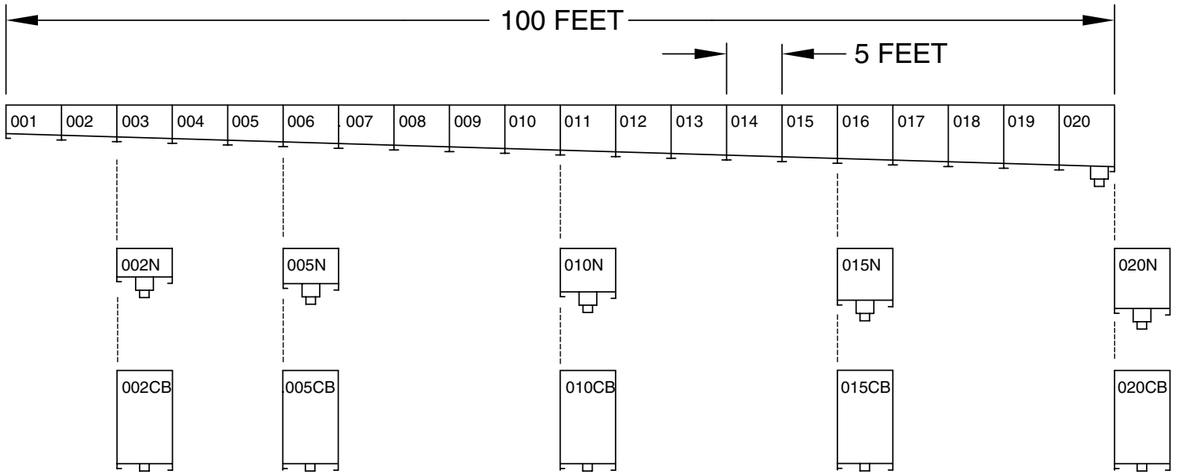
SMITH TRENCH DRAIN

FIGURE NO. 9670 SYSTEM

APPLICATIONS:

COMMERCIAL KITCHENS & FOOD SERVICE

FIGURE NO. 9675 SYSTEM



STAINLESS STEEL TRENCH DRAIN - AVAILABLE SECTIONS					
Channel Number	Overall Depth Shallow End	Overall Depth Deep End	Channel Number	Overall Depth Shallow End	Overall Depth Deep End
9670-001	3 1/2	4 1/8	9670-011	9 3/4	10 3/8
9670-002	4 1/8	4 3/4	9670-012	10 3/8	11
9670CB-002	*4 3/4	*4 3/4	9670-013	11	11 5/8
9670-002N	4 3/4	4 3/4	9670-014	11 5/8	12 1/4
9670-003	4 3/4	5 3/8	9670-015	12 1/4	12 7/8
9670-004	5 3/8	6	9670CB-015	*12 7/8	*12 7/8
9670-005	6	6 5/8	9670-015N	12 7/8	12 7/8
9670CB-005	*6 5/8	*6 5/8	9670-016	12 7/8	13 1/2
9670-005N	6 5/8	6 5/8	9670-017	13 1/2	14 1/8
9670-006	6 5/8	7 1/4	9670-018	14 1/8	14 3/4
9670-007	7 1/4	7 7/8	9670-019	14 3/4	15 3/8
9670-008	7 7/8	8 1/2	9670-020	15 3/8	16
9670-009	8 1/2	9 1/8	9670CB-020	*16	*16
9670-010	9 1/8	9 3/4	9670-020N	16	16
9670CB-010	*9 3/4	*9 3/4			
9670-010N	9 3/4	9 3/4			
*Channel Depth at Catch Basin. Overall Depth of Catch Basin is 24”.					

9675

Trough/Kettle Drains

- Ideal for large commercial kitchens
- Durable and versatile
- Used as kettle drains, floor drains or trough drains
- Load Class A

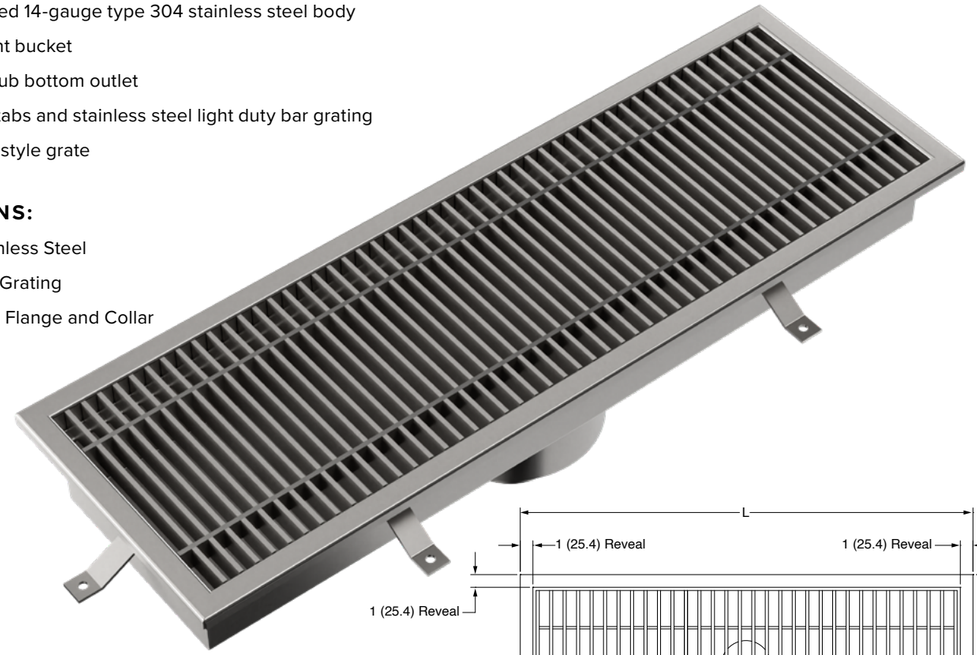
SEE THE 9675 SYSTEM HERE:

FEATURES:

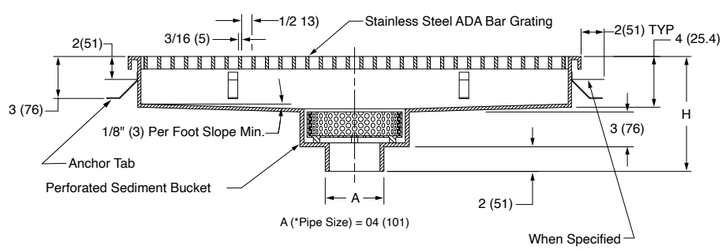
- Fabricated 14-gauge type 304 stainless steel body
- Sediment bucket
- 4” No-Hub bottom outlet
- Anchor tabs and stainless steel light duty bar grating
- Subway style grate

OPTIONS:

- 316 Stainless Steel
- Custom Grating
- Flashing Flange and Collar



AVAILABLE SIZES	W	L	H
9675-1224	12” (305)	24” (610)	9 1/8” (232)
9675-1236	12” (305)	36” (914)	9 3/16” (233)
9675-1248	12” (305)	48” (1219)	9 1/4” (235)
9675-1260	12” (305)	60” (1524)	9 3/8” (238)
9675-1824	18” (305)	24” (1524)	9 1/8” (232)
9675-1836	18” (305)	36” (1524)	9 3/16” (233)
9675-1848	18” (305)	48” (1524)	9 1/4” (235)
9675-1860	18” (305)	60” (1524)	9 3/8” (238)



SMITH TRENCH DRAIN

FIGURE NO. 9671 SYSTEM

APPLICATIONS:

FOOD PROCESSING SLOT DRAIN

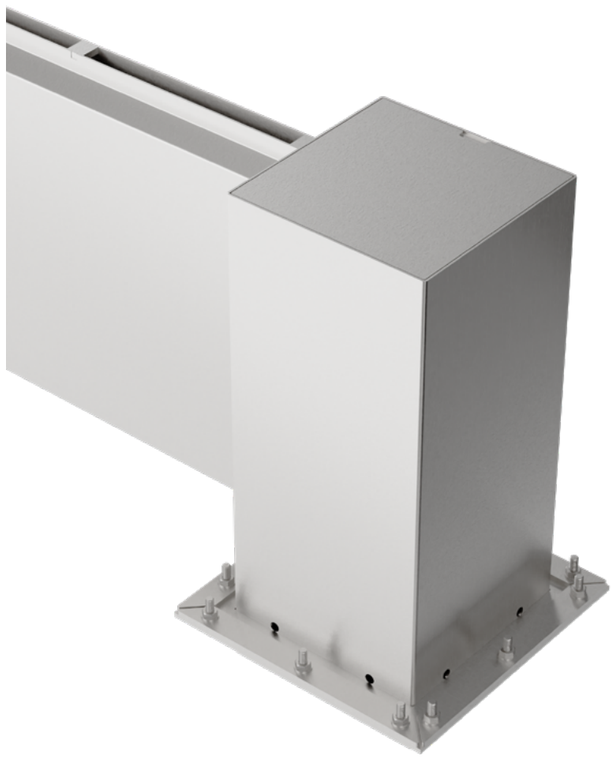
STAINLESS STEEL

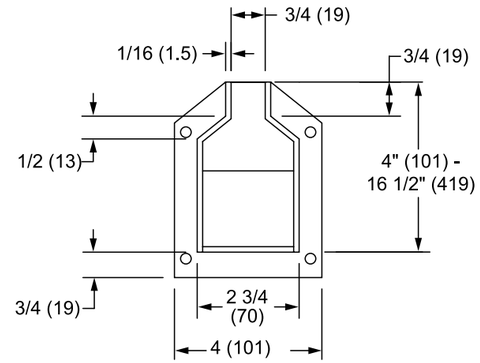
9671

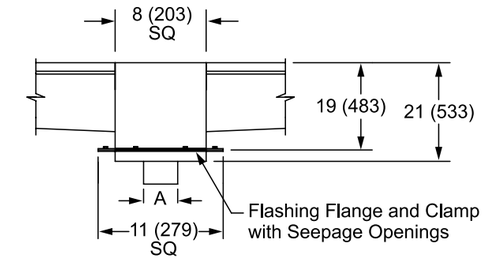
Slot Type Stainless Steel Trench Drain

This stainless steel slot trench drain is available with inverts ranging from 4” to 16.5” and comes regularly furnished with catch basin with loose set solid cover and sediment bucket.





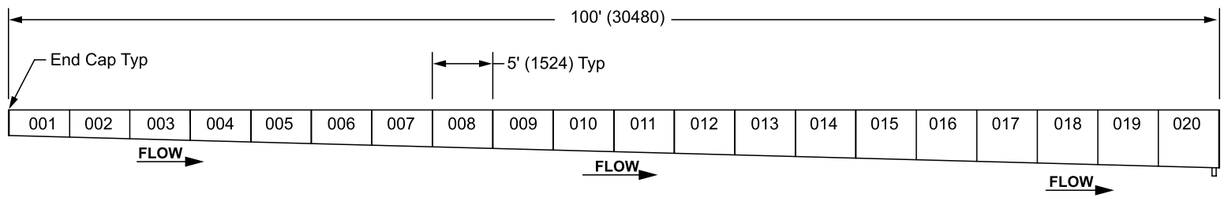


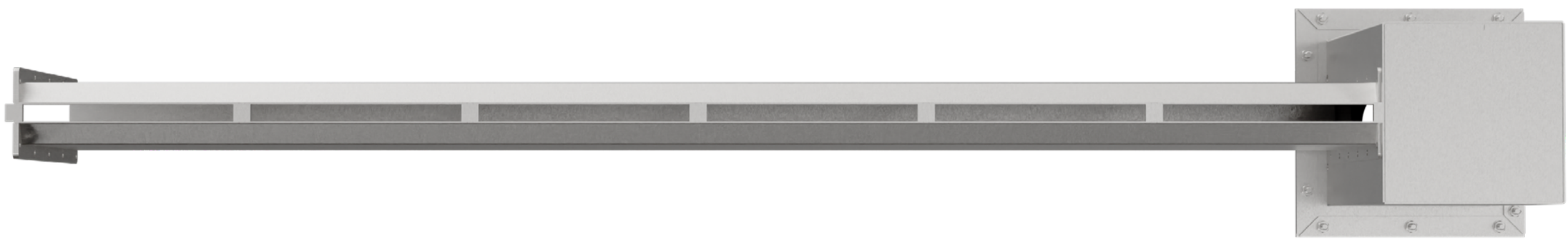


A(Pipe Size)= 02 (51), 03 (76), or 04 (101)

Catch Basin Detail

SEE THE 9671 SYSTEM HERE:





SMITH TRENCH DRAIN

FIGURE NO. 9679 SYSTEM

APPLICATIONS:

ADA-COMPLIANT COMMERCIAL OFFICE, HOSPITALITY, AND HEALTHCARE

STAINLESS STEEL

9679

Threshold Drains™

- Heel-proof grate
- Customizable to work with all building structure conditions
- Easily removable grating for fast cleaning and maintenance
- Complies with nationwide building/fire codes
- ADA compliant
- 1.75” deep for post tension slabs
- Load Class C

FEATURES:

- Complies with 2013 California Building Code: 403.6.1, 403.6.2, 3007.4, 3008.4
- Complies with San Francisco Fire Code, Section 511.1.4
- IBC Code 3007.3 Water protection. The occupant evacuation elevator hoistway and associated elevator landings shall be designed by an approved method to prevent water from infiltrating into the shaft enclosure
- For use in front of elevator doors and similar applications
- Third party certified to 100 gpm flow rate with no bypass
- ADA compliant
- Heel-proof
- 1 3/4” deep; does not disturb post-tension slabs
- 304 Stainless Steel
- Removable grating

OPTIONS

- 316 Stainless Steel
- Tile Inlay Grate
- Anchor Straps
- Trap Primer Connection

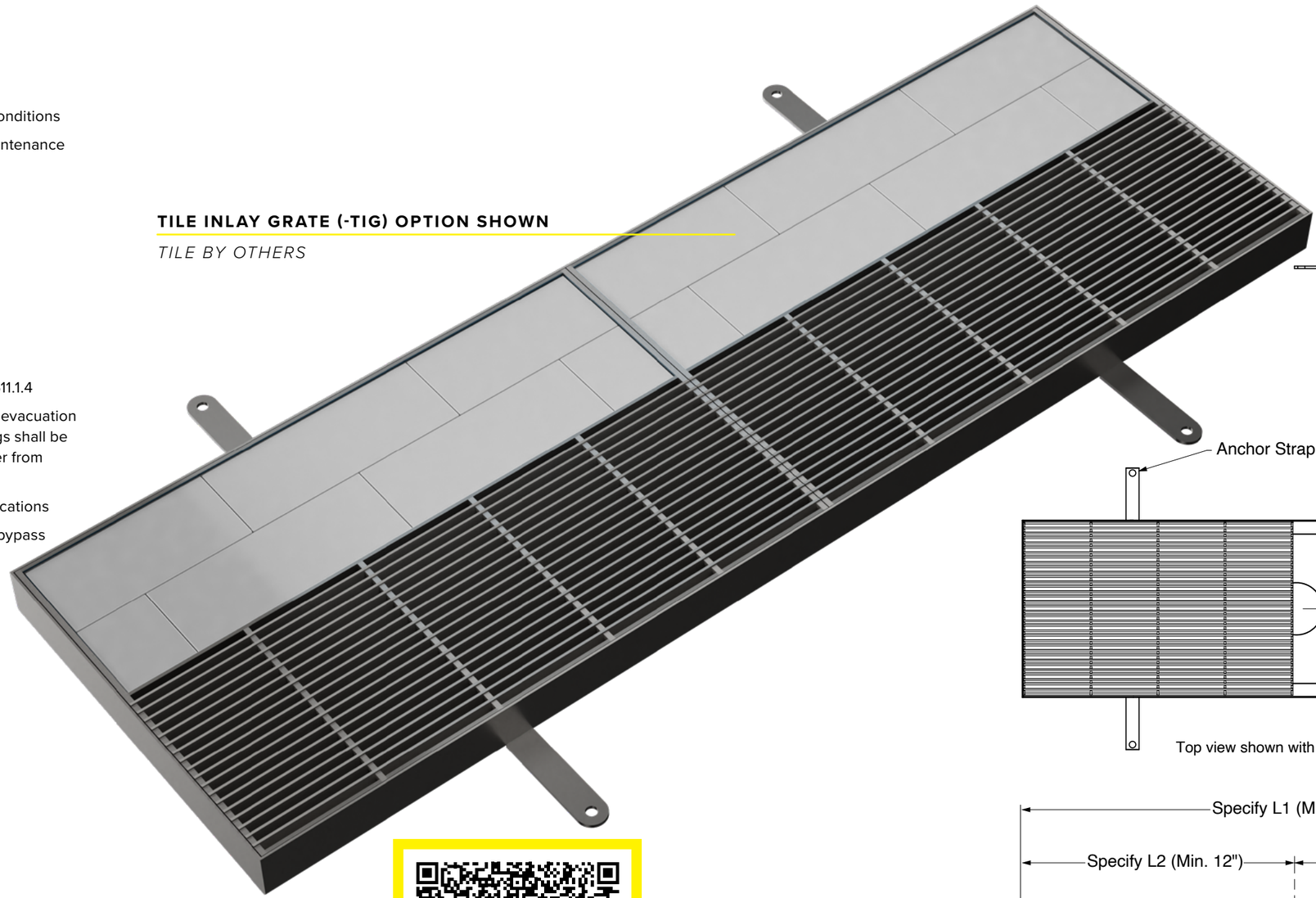
Patent #10,167,621

Specify from 42” to Max 10’3”

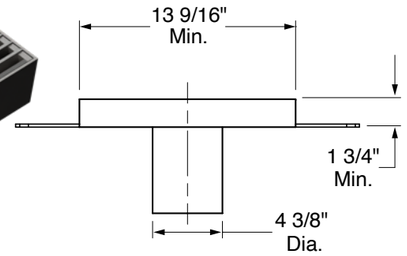
MADE IN USA

TILE INLAY GRATE (-TIG) OPTION SHOWN

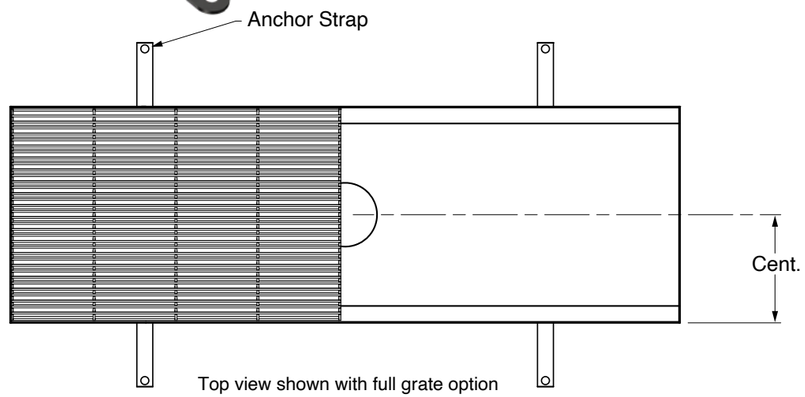
TILE BY OTHERS



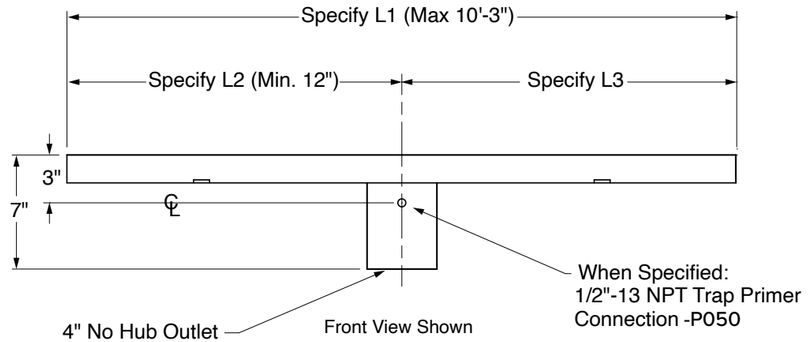
SEE THE 9679 SYSTEM HERE:



End View Shown



Top view shown with full grate option



Front View Shown

SMITH TRENCH DRAIN

FIGURE NO. 9678 SYSTEMS

APPLICATIONS:

ADA-COMPLIANT COMMERCIAL OFFICE, HOSPITALITY, AND HEALTHCARE

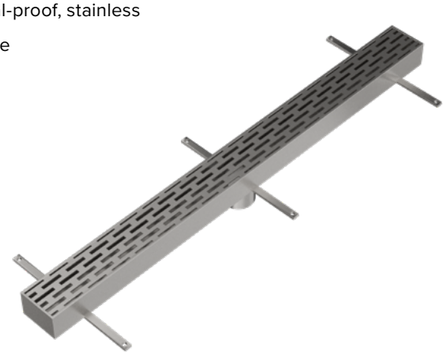
STAINLESS STEEL

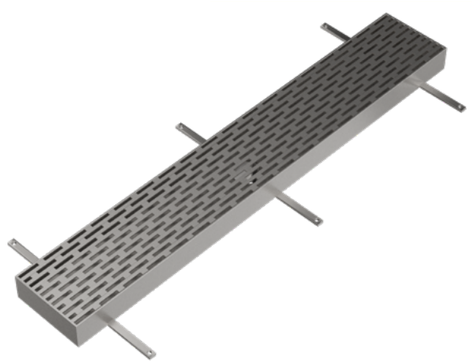
9678-25, 9678-50, 9678-75, AND 9678-100

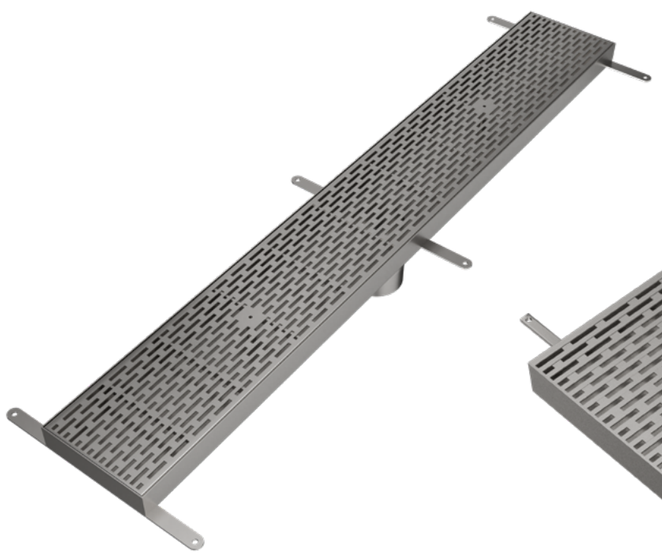
Threshold Drains™

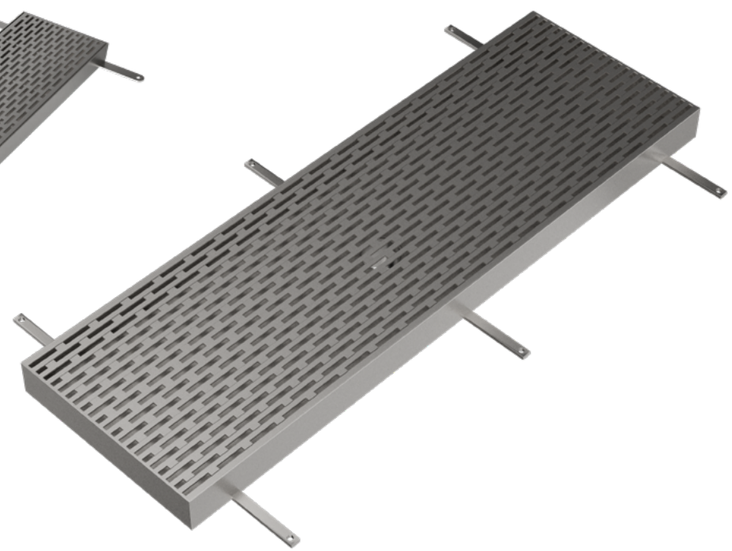
- Heel-proof grate
- Customizable to work with all building structure conditions
- Easily removable grating for fast cleaning and maintenance
- Light duty, vandal-proof, stainless steel slotted grate
- ADA compliant

SEE THE 9678 SYSTEM HERE:



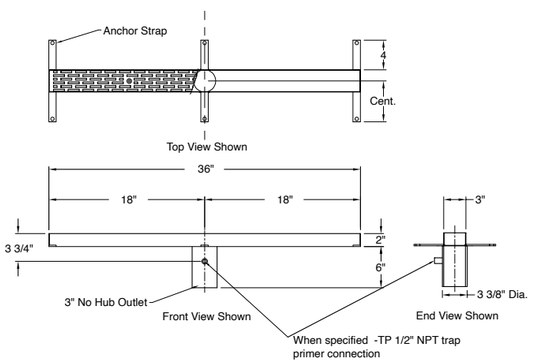






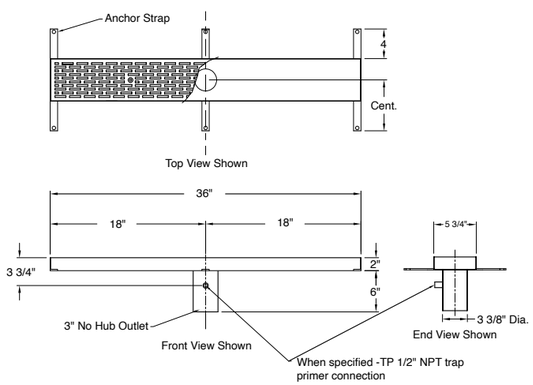
9678-25 FEATURES:

- 25 gpm flow rate
- Customizable to work with all building structure conditions
- Easily removable grating for fast cleaning and maintenance
- Light duty, vandal-proof, stainless steel slotted grate
- ADA compliant



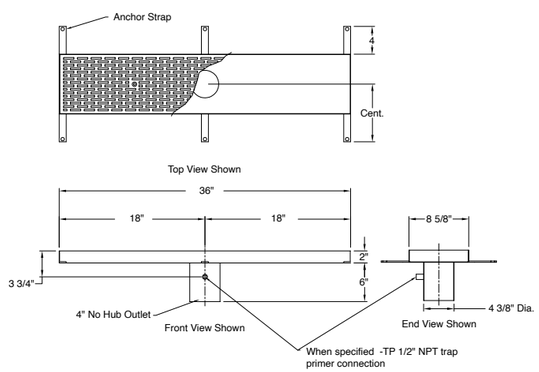
9678-50 FEATURES:

- 50 gpm flow rate
- 5 3/4" wide, 2" deep
- 14 gauge, type 304 stainless steel
- 3" no hub vertical outlet
- Grate has an open area of 28.00 sq in. per linear foot with ¼" wide slot openings.



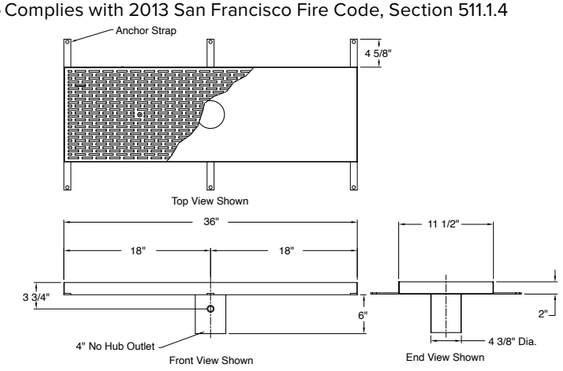
9678-75 FEATURES:

- 75 gpm flow rate
- 8 5/8" wide, 2" deep
- 14 gauge, type 304 stainless steel
- 4" no hub vertical outlet
- Grate has an open area of 42.00 sq in. per linear foot with ¼" slot openings



9678-100 FEATURES:

- 100 gpm flow rate
- 11 1/2" wide, 2" deep
- 14 gauge, type 304 stainless steel
- 4" no hub vertical outlet
- Grate has open area of 46.30 sq in. per linear foot with 1/4" wide slots
- Complies with 2013 California Building Code: 403.6.1, 403.6.2, 3007.4, 3008.4
- Complies with 2013 San Francisco Fire Code, Section 511.1.4



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