



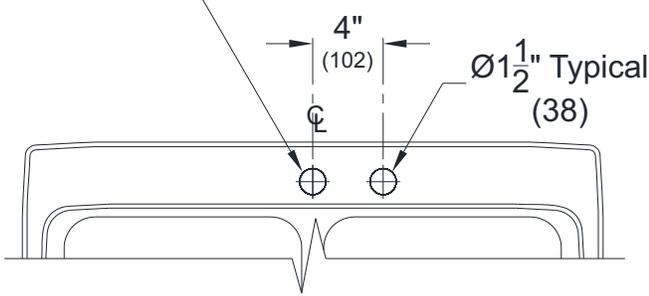


## REFERENCE

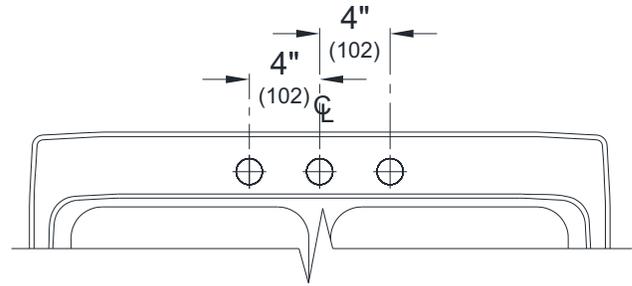
### Deck (Faucet) Punching Details

- Details shown are offered on the Stainless Steel Drop-In style sinks (SD and DD Series).
- Dimensions are from Sink centerline of either Single Bowl or Double Bowl (between basins).
- All Deck punching shown below includes 1-1/2" (38mm) diameter holes.
- Refer to individual Sink Submittal drawing for all other dimensional data.

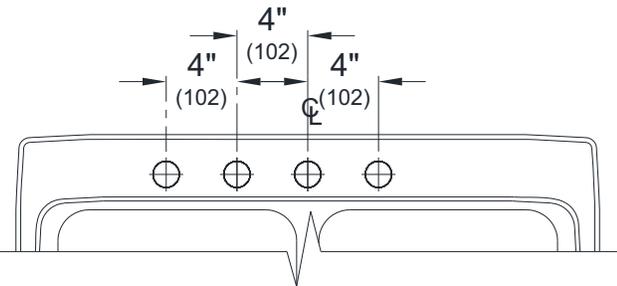
#### **-1 Single Hole Centered**



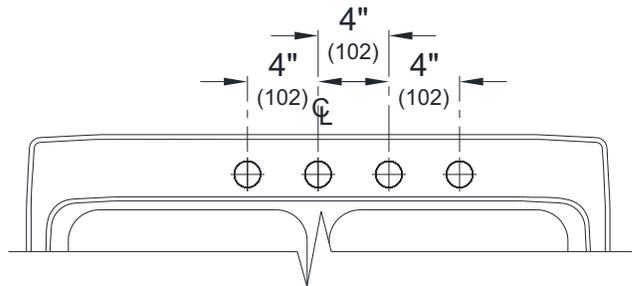
**-2R Single Hole Centered with 2nd Hole 4" to Right**



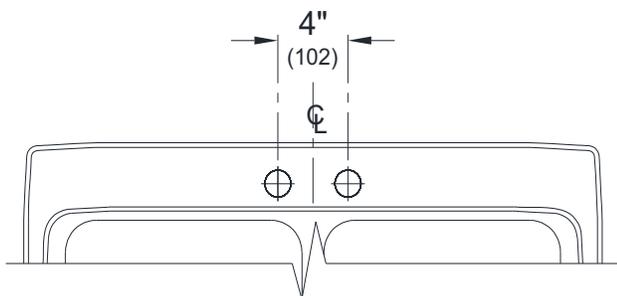
**-3 Three Holes on 4" Centers (8" Centerset)**



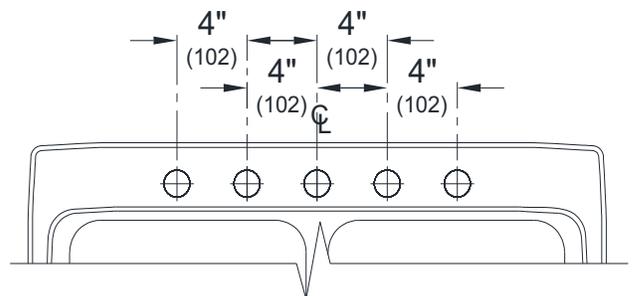
**-4L Three Holes on 4" Centers with 4th Hole 4" to Left**



**-4R Three Holes on 4" Centers with 4th Hole 4" to Right**



**-2 Two Holes on 4" Centers (4" Centerset)**



**-5 Five Holes on 4" Centers**

⚠ WARNING: Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**Important:** Installation instructions and current rough-in are furnished with each fixture. Do not rough in without certified dimensions. Dimensions are subject to manufacturer's tolerance of plus or minus 1/4" and change without notice. Acorn assumes no responsibility for use of void or superseded data. © Copyright 2023 Acorn Engineering Company

SD-REF-1

Rev: 06/26/24



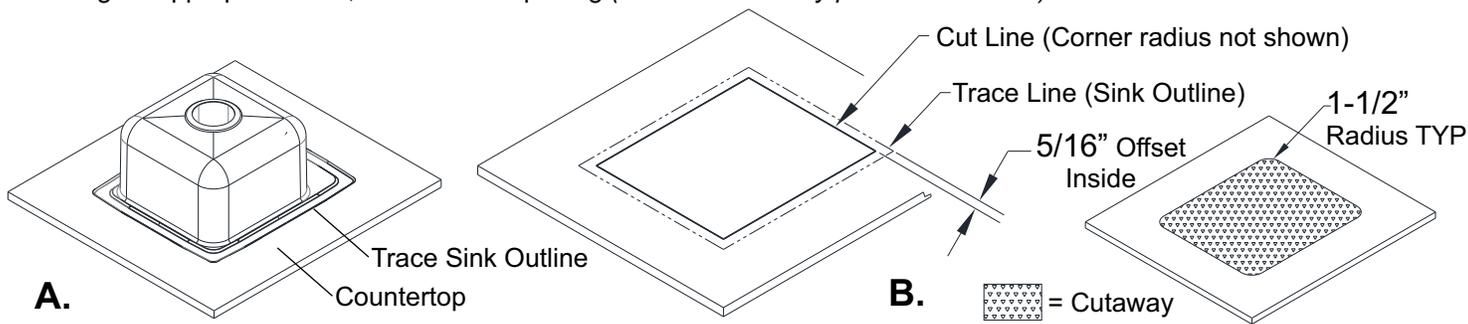
# Acorn-Sinks® Installation Instructions - Drop-In Sinks

Scan QR Code to view Installation Video.

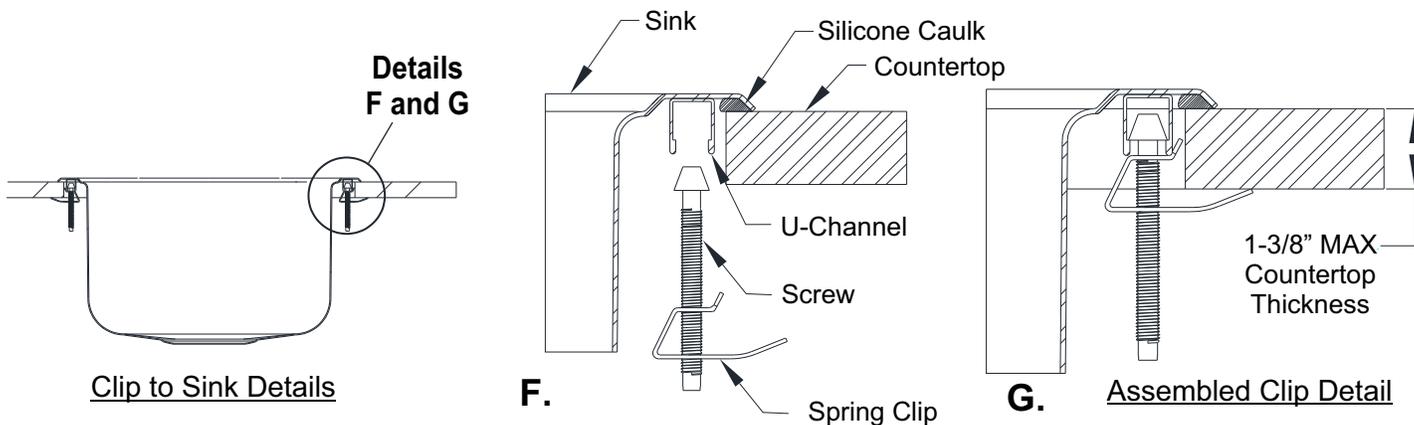
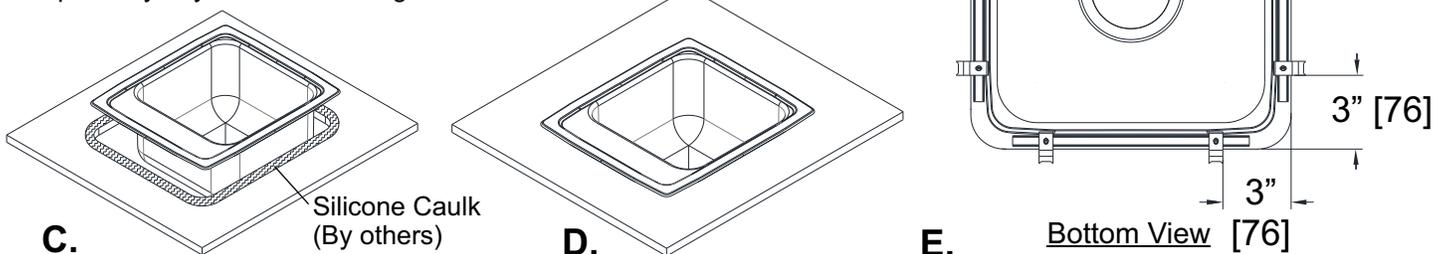


## INSTALLATION STEPS

1. Position the sink upside down on the Countertop at desired location **[A]**.  
Using a Marking Tool, carefully trace the outer edge of the Sink and create outline.
2. Mark a line offset **5/16"** **TO THE INSIDE** of the outline of the Sink **[B]**. Detail corners with a **1-1/2" Radius**.  
**NOTE: Do not cut square corners.** The Cutaway area should be smaller than the original Sink outline.
3. Drill a pilot hole on the 4 corners of the **INSIDE** line.  
Using an appropriate Saw, cut out Sink opening (*Caution: Cutaway portion will fall off*).



4. Apply Silicone Caulk (by others) to topside of Countertop along the cutout **[C]**.
5. Carefully lower Sink into cutout as shown in Figure **[D]**.
6. Assemble the Clips and Screws as shown in Figure **[F]**.
7. From the underside, place a Clip in the center along each side and hand tighten to hold Sink in place. Fasten the remaining Clips along the edge and space them approximately 3" [76] from each end and equally along the front, back, and sides as shown in Figure **[E]** (Clip quantity differs with Sink size).
8. Check the seal between the Sink and Countertop. Lightly tighten Clips evenly until the Sink is snug against the Countertop **[G]**. Do not over tighten. Wipe away any excess Caulking.



Verify all applicable Plumbing Code requirements prior to installation. Mounting Faucet to Sink prior to installation may reduce time and labor.  
Note: For ADA Sink models: Compliance is subject to the interpretation and requirements of the Local Code Authority.

**TECHNICAL ASSISTANCE TOLL FREE TELEPHONE NUMBER: 1-800-743-8259**

**ACORN ENGINEERING COMPANY**

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Drawing # 9000-M00-002 12/04/23 A