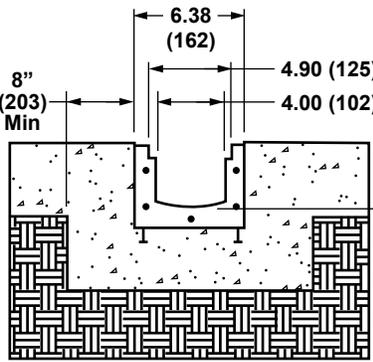
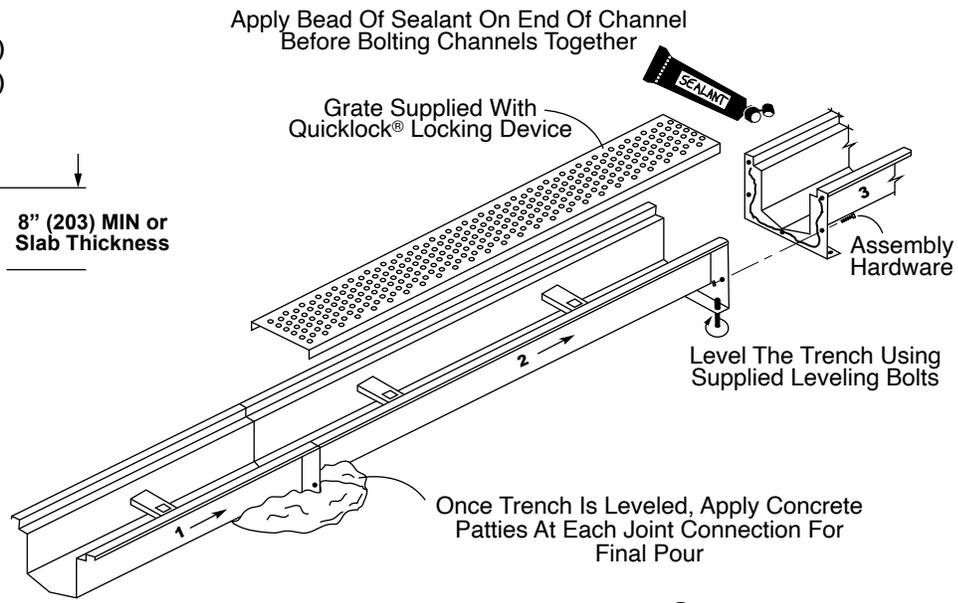


9660 STAINLESS STEEL TRENCH DRAIN INSTALLATION GUIDE

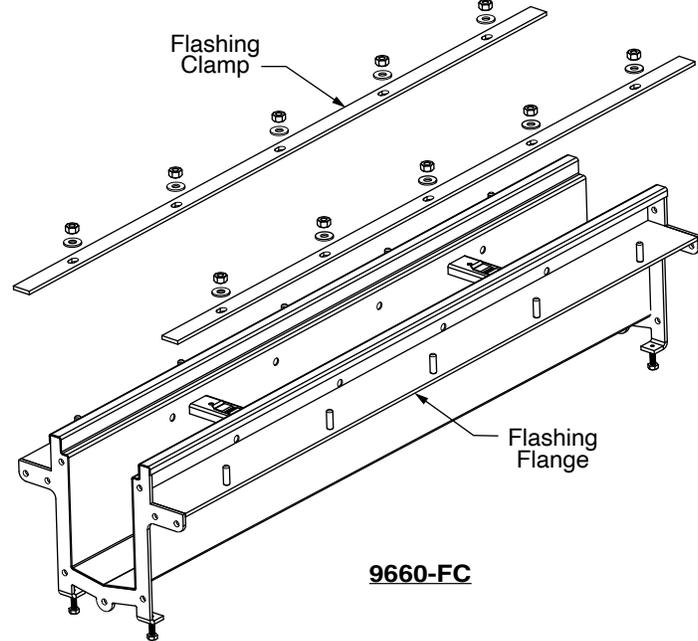


TYPICAL INSTALLATION DETAIL

NOTE: Concrete around and under trench should be a minimum of 4" thick or the same thickness of the surrounding slab.



1. Assemble the 1 Meter Modular Sections as required. Apply a bead of the supplied Smith Seal Sealant on the end of the channel before bolting the channels together with the supplied hardware.
2. Use the leveling bolts to set the desired elevation.
3. Use a string line to ensure the run is straight and level.
4. Pour small patties of concrete around the leveling bolts to anchor the run.
5. When making the final pour, vibrate the concrete to remove air pockets. Ensure the entire channel is encased in concrete.
6. Slope concrete toward the trench and ensure that the finished level of concrete is 1/8" above lip of trench.



9660-FC

When Specified - FC (Flashing Clamp)

Install the 9660-FC trench drain following steps 1 thru 4. Then attach the membrane to the flashing flange using the manufacturer's recommended sealant per their instructions and clamp the membrane using the supplied clamp and hardware. Then complete the final pour as required, see steps 5 and 6.

Note, these instructions are suggested only and may vary / differ based on job site conditions.

NOTE: Dimensions shown in parentheses are in millimeters.

DRAWING NUMBER: PM 2143
 SIZE: A
 SCALE: NONE
 DATE: 8-31-07
 APPROVED BY: PJ
 CHECKED BY: PJ
 DRAWN BY: RN
 DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCE AND CHANGE WITHOUT NOTICE

D	01-31-23	Revised Installation Detail	KK	MD	WEIGHT	VOLUME	FIGURE NUMBER
C	09-01-22	Revised Text at Bottom	KK	MD	POUNDS	CUBIC FEET	<h1>PM 2143</h1>
B	03-26-10	Added Note & Changed Drawing	RN	PJ			
A	11-28-07	Added Note & Changed Dim.	RN	MD			
REV.	DATE	DESCRIPTION	BY	CKD. BY			